

## Data Structures

### MCAXISCONFIG

int cbSize  
 int ModuleType  
 int ModuleLocation  
 int MotorType  
 int CaptureModes  
 int CapturePoints  
 int CaptureAndCompare  
 double HighRate  
 double MediumRate  
 double LowRate  
 double HighStepMin  
 double HighStepMax  
 double MediumStepMin  
 double MediumStepMax  
 double LowStepMin  
 double LowStepMax

### MCCONTOUR

double VectorAccel  
 double VectorDecel  
 double VectorVelocity  
 double VelocityOverride

### MCCOMMUTATION

int cbSize  
 double PhaseA  
 double PhaseB  
 int Divisor  
 int PreScale  
 int Repeat

### MCMOTIONEX

int cbSize  
 double Acceleration  
 double Deceleration  
 double Velocity  
 double MinVelocity  
 short int Direction  
 double Torque  
 double Deadband  
 double DeadbandDelay  
 short int StepSize  
 short int Current  
 short int HardLimitMode  
 short int SoftLimitMode  
 double SoftLimitLow  
 double SoftLimitHigh  
 short int EnableAmpFault

### MCFILTEREX

int cbSize  
 double Gain  
 double IntegralGain  
 double IntegrationLimit  
 int IntegralOption  
 double DerivativeGain  
 double DerSamplePeriod  
 double FollowingError  
 double VelocityGain  
 double AccelGain  
 double DecelGain  
 double EncoderScaling  
 int UpdateRate

### MCJOG

double Acceleration  
 double MinVelocity  
 double Deadband  
 double Gain  
 double Offset

### MCPARAMEX

int cbSize  
 int ID  
 int ControllerType  
 int NumberAxes  
 int MaximumAxes  
 int MaximumModules  
 int Precision  
 int DigitalIO  
 int AnalogInput  
 int AnalogOutput  
 int PointStorage  
 int CanDoScaling  
 int CanDoContouring  
 int CanChangeProfile  
 int CanChangeRates  
 int SoftLimits  
 int MultiTasking  
 int AmpFault

### MCSCALE

double Constant  
 double Offset  
 double Rate  
 double Scale  
 double Zero  
 double Time

## Constants

Name	Value	Name	Value
MC_ALL_AXES	0	MC_STAT_LOOK_INDEX	8
MC_ABSOLUTE	0	MC_STAT_LOOK_EDGE	9
MC_BLOCK_COMPOUND	0	MC_STAT_BREAKPOINT	10
MC_BLOCK_TASK	1	MC_STAT_FOLLOWING	11
MC_BLOCK_MACRO	2	MC_STAT_AMP_ENABLE	12
MC_BLOCK_RESET	3	MC_STAT_AMP_FAULT	13
MC_BLOCK_CANCEL	4	MC_STAT_PLIM_ENAB	14
MC_BLOCK_CONTR_USER	5	MC_STAT_PLIM_TRIP	15
MC_BLOCK_CONTR_LIN	6	MC_STAT_MLIM_ENAB	16
MC_BLOCK_CONTR_CW	7	MC_STAT_MLIM_TRIP	17
MC_BLOCK_CONTR_CCW	8	MC_STAT_PSOFT_ENAB	18
MC_CAPTURE_ACTUAL	16	MC_STAT_PSOFT_TRIP	19
MC_CAPTURE_ADVANCED	256	MC_STAT_MSOFTE_ENAB	20
MC_CAPTURE_ERROR	32	MC_STAT_MSOFTE_TRIP	21
MC_CAPTURE_OPTIMAL	64	MC_STAT_INP_INDEX	22
MC_CAPTURE_TORQUE	128	MC_STAT_INP_HOME	23
MC_COMPARE_DISABLE	0	MC_STAT_INP_AMP	24
MC_COMPARE_ENABLE	1	MC_STAT_INP_AUX	25
MC_COMPARE_STATIC	1	MC_STAT_INP_PLIM	26
MC_COMPARE_TOGGLE	2	MC_STAT_INP_MLIM	27
MC_COMPARE_ONESHOT	3	MC_STAT_INP_USER1	28
MC_COMPARE_INVERT	0x0080	MC_STAT_INP_USER2	29
MC_COUNT_CAPTURE	1	MC_STAT_PHASE	30
MC_COUNT_COMPARE	2	MC_STAT_FULL_STEP	31
MC_COUNT_CONTOUR	4	MC_STAT_HALF_STEP	32
MC_COUNT_FILTER	8	MC_STAT_JOGGING	33
MC_COUNT_FILTERMAX	16	MC_STAT_PJOG_ENAB	34
MC_CURRENT_FULL	1	MC_STAT_PJOG_ON	35
MC_CURRENT_HALF	2	MC_STAT_MJOG_ENAB	36
MC_DIO_FIXED	256	MC_STAT_MJOG_ON	37
MC_DIO_HIGH	4	MC_STAT_INP_PJOG	38
MC_DIO_INPUT	1	MC_STAT_INP_MJOG	39
MC_DIO_LATCH	16	MC_STAT_STOPPING	40
MC_DIO_LATCHABLE	512	MC_STAT_PROG_DIR	41
MC_DIO_LOW	8	MC_STAT_AT_TARGET	42
MC_DIO_OUTPUT	2	MC_STAT_ACCEL	43
MC_DIO_STEPPER	1024	MC_STAT_MODE_POS	44
MC_DIR_POSITIVE	1	MC_STAT_MODE_TRQE	45
MC_DIR_NEGATIVE	2	MC_STAT_MODE_ARC	46
MC_IM_OPENLOOP	0	MC_STAT_MODE_CNTR	47
MC_IM_OPENLOOP	1	MC_STAT_MODE_SLAVE	48
MC_INT_NORMAL	0	MC_STAT_LMT_ABORT	49
MC_INT_FREEZE	1	MC_STAT_LMT_STOP	50
MC_INT_ZERO	2	MC_STAT_CAPTURE	51
MC_LIMIT_ABRUPT	4	MC_STAT_RECORD	52
MC_LIMIT_BOTH	3	MC_STAT_SYNC	53
MC_LIMIT_MINUS	2	MC_STAT_MODE_LIN	54
MC_LIMIT_OFF	0	MC_STAT_INDEX_FOUND	55
MC_LIMIT_PLUS	1	MC_STAT_POS_CAPT	56
MC_LIMIT_SMOOTH	8	MC_STAT_NULL	57
MC_LIMIT_INVERT	0x80	MC_STEP_FULL	1
MC_LRN_POSITION	1	MC_STEP_HALF	2
MC_LRN_TARGET	2	MC_TYPE_DOUBLE	4
MC_MAX_ID	15	MC_TYPE_FLOAT	3
MC_MODE_CONTOUR	0	MC_TYPE_LONG	2
MC_MODE_GAIN	1	MC_TYPE_NONE	0
MC_MODE_POSITION	2	MC_TYPE_REG	1
MC_MODE_TORQUE	3	MC_TYPE_STRING	5
MC_MODE_UNKNOWN	5	NO_CONTROLLER	0
MC_MODE_VELOCITY	4	NONE	0
MC_OM_BIPOLAR	0	DCXPC100	1
MC_OM_UNIPOLAR	1	DCXAT100	2
MC_OM_PULSE_DIR	0	DCXAT200	3
MC_OM_CW_CCW	1	DC2PC100	4
MC_OM_BL_PWM	2	DC2STN	5
MC_OM_LIN_PWM	3	DCXAT300	6
MC_OPEN_ASCII	1	DCXPC100	7
MC_OPEN_BINARY	2	DCXPC100	8
MC_OPEN_EXCLUSIVE	0x8000	MC100	5
MC_PHASE_STD	0	MC110	4
MC_PHASE_REV	1	MC150	6
MC_PROF_UNKNOWN	0	MC160	7
MC_PROF_TRAPEZOID	1	MC200	0
MC_PROF_SCURVE	2	MC210	16
MC_PROF_PARABOLIC	4	MC260	1
MC_RATE_LOW	1	MC300	2
MC_RATE_MEDIUM	2	MC302	22
MC_RATE_HIGH	4	MC320	162
MC_RELATIVE	1	MC360	3
MC_STAT_BUSY	0	MC362	23
MC_STAT_MTR_ENABLE	1	MC400	8
MC_STAT_MODE_VEL	2	MC500	12
MC_STAT_TRAJ	3	MF300	10
MC_STAT_DIR	4	MF310	9
MC_STAT_JOG_ENAB	5	NO_MODULE	15
MC_STAT_HOMED	6	DC2SERVO	254
MC_STAT_ERROR	7	DC2STEPPER	255

# MCAPI

## Programming Interface

## Quick Reference Card

## Version 3.2



### Precision MicroControl Corporation

2075-N Corte del Nogal  
 Carlsbad, CA 92009 • USA

Tel: (760) 930-0101

Fax: (760) 930-0222

Web: <http://www.pmccorp.com>  
 E-Mail: [support@pmccorp.com](mailto:support@pmccorp.com)

## Function Summary

void MCAbort(*HCTRLR hCtIr, WORD wAxis*);  
long int MCArcCenter(*HCTRLR hCtIr, WORD wAxis, short int type, double position*);  
long int MCArcEndAngle(*HCTRLR hCtIr, WORD wAxis, short int type, double angle*);  
long int MCArcRadius(*HCTRLR hCtIr, WORD wAxis, double radius*);  
long int MCBlockBegin(*HCTRLR hCtIr, long int mode, long int num*);  
long int MCBlockEnd(*HCTRLR hCtIr, long int\* pTaskID*);  
long int MCCancelTask(*HCTRLR hCtIr, long int TaskID*);  
long int MCCaptureData(*HCTRLR hCtIr, WORD wAxis, long int points, double period, double delay*);  
short int MCClose(*HCTRLR hCtIr*);  
long int MCConfigureCompare(*HCTRLR hCtIr, WORD wAxis, double\* values, long int num, double inc, long int mode, double period*);  
short int MCConfigureDigitalIO(*HCTRLR hCtIr, WORD channel, WORD mode*);  
long int MCContourDistance(*HCTRLR hCtIr, WORD wAxis, double Distance*);  
long int MCContourPath(*HCTRLR hCtIr, WORD wAxis, WORD Mode, char\* pBuffer*);  
long int MCDecodeStatus(*HCTRLR hCtIr, DWORD status, long int bit*);  
void MCDirection(*HCTRLR hCtIr, WORD wAxis, WORD Dir*);  
long int MCEdgeArm(*HCTRLR hCtIr, WORD wAxis, double position*);  
void MCEnableAxis(*HCTRLR hCtIr, WORD wAxis, short int state*);  
long int MCEnableBacklash(*HCTRLR hCtIr, WORD wAxis, double backlash, short int state*);  
long int MCEnableCapture(*HCTRLR hCtIr, WORD wAxis, long int count*);  
long int MCEnableCompare(*HCTRLR hCtIr, WORD wAxis, long int flag*);  
long int MCEnableDigitalFilter(*HCTRLR hCtIr, WORD wAxis, long int state*);  
void MCEnableDigitalIO(*HCTRLR hCtIr, WORD channel, short int state*);  
void MCEnableGearing(*HCTRLR hCtIr, WORD wAxis, WORD Master, double ratio, short int state*);  
void MCEnableJog(*HCTRLR hCtIr, WORD wAxis, short int state*);  
void MCEnableSync(*HCTRLR hCtIr, WORD wAxis, short int state*);  
void MCErrorNotify(*HWND hWnd, HCTRLR hCtIr, DWORD ErrorMask*);  
long int MCFindAuxEncIdx(*HCTRLR hCtIr, WORD wAxis, double Position*);  
long int MCFindEdge(*HCTRLR hCtIr, WORD wAxis, double position*);  
long int MCFindIndex(*HCTRLR hCtIr, WORD wAxis, double position*);  
long int MCGetAccelerationEx(*HCTRLR hCtIr, WORD wAxis, double\* acceleration*);  
WORD MCGetAnalog(*HCTRLR hCtIr, WORD Channel*);  
long int MCGetAuxEncIdxEx(*HCTRLR hCtIr, WORD wAxis, double\* index*);  
long int MCGetAuxEncPosEx(*HCTRLR hCtIr, WORD wAxis, double\* position*);  
long int MCGetAxisConfiguration(*HCTRLR hCtIr, WORD wAxis, MCAXISCONFIG\* pAxisCfg*);  
long int MCGetBreakpointEx(*HCTRLR hCtIr, WORD wAxis, double\* breakpoint*);  
long int MCGetCaptureData(*HCTRLR hCtIr, WORD wAxis, long int type, long int start, long int points, double\* pData*);  
long int MCGetConfigurationEx(*HCTRLR hCtIr, MCPARAMEX\* pParam*);  
short int MCGetContourConfig(*HCTRLR hCtIr, WORD wAxis, MCCONTOUR\* pCntr*);  
long int MCGetContouringCount(*HCTRLR hCtIr, WORD wAxis*);  
long int MCGetCount(*HCTRLR hCtIr, WORD wAxis, long int type, long int\* count*);  
long int MCGetDecelerationEx(*HCTRLR hCtIr, WORD wAxis, double\* Deceleration*);  
long int MCGetDigitalFilter(*HCTRLR hCtIr, WORD wAxis, double\* coeff, long int num, long int\* actual*);  
short int MCGetError(*HCTRLR hCtIr*);  
short int MCGetDigitalIO(*HCTRLR hCtIr, WORD channel*);  
long int MCGetDigitalIOConfig(*HCTRLR hCtIr, WORD channel, WORD\* mode*);  
short int MCGetError(*HCTRLR hCtIr*);  
long int MCGetFilterConfigEx(*HCTRLR hCtIr, WORD wAxis, MCFILTEREX\* pFilter*);  
long int MCGetFollowingError(*HCTRLR hCtIr, WORD wAxis, double\* error*);

## Function Summary

long int MCGetGain(*HCTRLR hCtIr, WORD wAxis, double\* gain*);  
long int MCGetIndexEx(*HCTRLR hCtIr, WORD wAxis, double\* index*);  
long int MCGetInstalledModules(*HCTRLR hCtIr, int modules[], int size*);  
short int MCGetJogConfig(*HCTRLR hCtIr, WORD wAxis, MCJOG\* pJog*);  
long int MCGetLimits(*HCTRLR hCtIr, WORD wAxis, short int\* HardLimitMode, short int\* SoftLimitMode, double\* SoftLimitLow, double\* SoftLimitHigh*);  
long int MCGetModuleInputMode(*HCTRLR hCtIr, WORD wAxis, long int\* mode*);  
long int MCGetMotionConfigEx(*HCTRLR hCtIr, WORD wAxis, MCMOTIONEX\* pMtn*);  
long int MCGetOperatingMode(*HCTRLR hCtIr, WORD wAxis, long int\* mode*);  
long int MCGetOptimalEx(*HCTRLR hCtIr, WORD wAxis, double\* optimal*);  
long int MCGetPositionEx(*HCTRLR hCtIr, WORD wAxis, double\* position*);  
long int MCGetProfile(*HCTRLR hCtIr, WORD wAxis, WORD\* profile*);  
long int MCGetRegister(*HCTRLR hCtIr, long int register, void\* value, long int type*);  
short int MCGetScale(*HCTRLR hCtIr, WORD wAxis, MCSCALE\* pScale*);  
long int MCGetServoOutputPhase(*HCTRLR hCtIr, WORD wAxis, WORD\* phase*);  
DWORD MCGetStatus(*HCTRLR hCtIr, WORD wAxis*);  
long int MCGetTargetEx(*HCTRLR hCtIr, WORD wAxis, double\* target*);  
long int MCGetTorque(*HCTRLR hCtIr, WORD wAxis, double\* torque*);  
long int MCGetVectorVelocity(*HCTRLR hCtIr, WORD wAxis, double\* velocity*);  
long int MCGetVelocityEx(*HCTRLR hCtIr, WORD wAxis, double\* velocity*);  
DWORD MCGetVersion(*HCTRLR hCtIr*);  
long int MCGoEx(*HCTRLR hCtIr, WORD wAxis, double param*);  
void MCGoHome(*HCTRLR hCtIr, WORD wAxis*);  
long int MCIndexArm(*HCTRLR hCtIr, WORD wAxis, double position*);  
long int MCIsAtTarget(*HCTRLR hCtIr, WORD wAxis, double timeout*);  
long int MCIsDigitalFilter(*HCTRLR hCtIr, WORD wAxis*);  
long int MCIsEdgeFound(*HCTRLR hCtIr, WORD wAxis, double timeout*);  
long int MCIsIndexFound(*HCTRLR hCtIr, WORD wAxis, double timeout*);  
long int MCIsStopped(*HCTRLR hCtIr, WORD wAxis, double timeout*);  
long int MCLearnPoint(*HCTRLR hCtIr, WORD wAxis, long int index, WORD mode*);  
void MCMacroCall(*HCTRLR hCtIr, WORD macro*);  
void MCMoveAbsolute(*HCTRLR hCtIr, WORD wAxis, double position*);  
void MCMoveRelative(*HCTRLR hCtIr, WORD wAxis, double distance*);  
long int MCMoveToPoint(*HCTRLR hCtIr, WORD wAxis, long int index*);  
HCTRLR MCOpen(*short int hCtIr, WORD mode, LPCSTR pszName*);  
long int MCReopen(*HCTRLR hCtIr, WORD NewMode*);  
long int MCRepeat(*HCTRLR hCtIr, long int count*);  
void MCReset(*HCTRLR hCtIr, WORD wAxis*);  
void MCSetAcceleration(*HCTRLR hCtIr, WORD wAxis, double rate*);  
void MCSetAnalog(*HCTRLR hCtIr, WORD wChannel, WORD value*);  
void MCSetAuxEncPos(*HCTRLR hCtIr, WORD wAxis, double position*);  
long int MCSetCommutation(*HCTRLR hCtIr, WORD wAxis, MCCOMMUTATION\* pCommutation*);  
short int MCSetContourConfig(*HCTRLR hCtIr, WORD wAxis, MCCONTOUR\* pCntr*);  
void MCSetDeceleration(*HCTRLR hCtIr, WORD wAxis, double rate*);  
long int MCSetDigitalFilter(*HCTRLR hCtIr, WORD wAxis, double\* coeff, long int num*);  
long int MCSetFilterConfigEx(*HCTRLR hCtIr, WORD wAxis, MCFILTEREX\* pFilter*);  
long int MCSetGain(*HCTRLR hCtIr, WORD wAxis, double gain*);  
short int MCSetJogConfig(*HCTRLR hCtIr, WORD wAxis, MCJOG\* pJog*);  
long int MCSetLimits(*HCTRLR hCtIr, WORD wAxis, short int HardLimitMode, short int SoftLimitMode, double SoftLimitLow, double SoftLimitHigh*);  
long int MCSetModuleInputMode(*HCTRLR hCtIr, WORD wAxis, long int mode*);  
void MCSetModuleOutputMode(*HCTRLR hCtIr, WORD wAxis, WORD mode*);  
long int MCSetMotionConfigEx(*HCTRLR hCtIr, WORD wAxis, MCMOTIONEX\* pMtn*);  
void MCSetOperatingMode(*HCTRLR hCtIr, WORD wAxis, WORD ctl, WORD mode*);

## Function Summary

void MCSetPosition(*HCTRLR hCtIr, WORD wAxis, double position*);  
void MCSetProfile(*HCTRLR hCtIr, WORD wAxis, WORD mode*);  
long int MCSetRegister(*HCTRLR hCtIr, long int register, void\* value, long int type*);  
short int MCSetScale(*HCTRLR hCtIr, WORD wAxis, MCSCALE\* pScale*);  
void MCSetServoOutputPhase(*HCTRLR hCtIr, WORD wAxis, WORD phase*);  
long int MCSetTimeoutEx(*HCTRLR hCtIr, double TimeOut, double\* OldTimeOut*);  
long int MCSetTorque(*HCTRLR hCtIr, WORD wAxis, double torque*);  
long int MCSetVectorVelocity(*HCTRLR hCtIr, WORD wAxis, double velocity*);  
void MCSetVelocity(*HCTRLR hCtIr, WORD wAxis, double velocity*);  
void MCStop(*HCTRLR hCtIr, WORD wAxis*);  
long int MCTranslateErrorEx(*short int error, LPSTR pBuffer, long int length*);  
void MCWait(*HCTRLR hCtIr, double period*);  
void MCWaitForDigitalIO(*HCTRLR hCtIr, WORD channel, short int state*);  
long int MCWaitForEdge(*HCTRLR hCtIr, WORD wAxis, short int state*);  
long int MCWaitForIndex(*HCTRLR hCtIr, WORD wAxis*);  
void MCWaitForPosition(*HCTRLR hCtIr, WORD wAxis, double position*);  
void MCWaitForRelative(*HCTRLR hCtIr, WORD wAxis, double distance*);  
void MCWaitForStop(*HCTRLR hCtIr, WORD wAxis, double period*);  
void MCWaitForTarget(*HCTRLR hCtIr, WORD wAxis, double period*);  
long int MCDLG\_AboutBox(*HWND hWnd, LPCSTR pTitle, long int BitmapID*);  
LPCSTR MCDLG\_CommandFileExt(*long int type, long int flags, LPSTR pBuffer, long int length*);  
long int MCDLG\_ConfigureAxis(*HWND hWnd, HCTRLR hCtIr, WORD wAxis, long int flags, LPCSTR pTitle*);  
LPCSTR MCDLG\_ControllerDescEx(*long int type, long int flags, LPSTR pBuffer, long int length*);  
long int MCDLG\_ControllerInfo(*HWND hWnd, HCTRLR hCtIr, long int flags, LPCSTR szTitle*);  
long int MCDLG\_DownloadFile(*HWND hWnd, HCTRLR hCtIr, long int flags, LPCSTR zFileName*);  
long int MCDLG\_Initialize(*void*);  
long int MCDLG\_ListControllers(*short int IDarray[], short int size*);  
LPCSTR MCDLG\_ModuleDescEx(*long int type, long int flags, LPSTR pBuffer, long int length*);  
long int MCDLG\_RestoreAxis(*HCTRLR hCtIr, WORD wAxis, long int flags, LPCSTR PrivateIniFile*);  
long int MCDLG\_RestoreDigitalIO(*HCTRLR hCtIr, WORD StartChannel, WORD EndChannel, LPCSTR PrivateIniFile*);  
long int MCDLG\_SaveAxis(*HCTRLR hCtIr, WORD wAxis, long int flags, LPCSTR PrivateIniFile*);  
long int MCDLG\_SaveDigitalIO(*HCTRLR hCtIr, WORD StartChannel, WORD EndChannel, LPCSTR PrivateIniFile*);  
long int MCDLG\_Scaling(*HWND hWnd, HCTRLR hCtIr, WORD wAxis, long int flags, LPCSTR pTitle*);  
short int MCDLG\_SelectController(*HWND hWnd, short int CurrentID, long int flags, LPCSTR pTitle*);  
long int pmccmdex(*HCTRLR hCtIr, WORD wAxis, WORD cmd, void\* argument, long int type*);  
short int pmcgetc(*HCTRLR hCtIr*);  
void pmcgetram(*HCTRLR hCtIr, WORD offset, void\* pBuffer, short int bytes*);  
short int pmcgets(*HCTRLR hCtIr, char\* pBuffer, short int bytes*);  
short int pmcputc(*HCTRLR hCtIr, short int Char*);  
void pmcputram(*HCTRLR hCtIr, WORD offset, void\* pBuffer, short int bytes*);  
short int pmcputs(*HCTRLR hCtIr, char\* pBuffer*);  
short int pmcrdy(*HCTRLR hCtIr*);  
long int pmcrpyex(*HCTRLR hCtIr, void\* Reply, long int type*);